

July 1975

#### SERVICE LETTER #32

SUBJECT: Quick Drains for Auxillary Fuel Tank Sumps.

AFFECTED MODELS: Maule Model M-4-220C, Ser. No. 2120C and others retrofitted with Auxiliary Fuel Tanks via field installations; M-5-210C, Ser. No. 6001C thru 6108C except 6070C, 6071C, 6078C, 6089C, 6093C, 6098C thru 6101C, 6103C thru 6105C; N-5-220C, Ser. No. 5002C thru 5057C.

CONPLIANCE: Mandatory within 25 flight hours.

AUTHORITY: This Service Letter is FAA Approved.

BACKGROUND: The 1/8 NPT Allen head drain plug in the Auxiliary Fuel Tank Sump is inconvenient to remove which has lead many owners to neglect to drain this sump regularly. As with any Fuel Tank, water can accumulate and create a hazard to flight unless the sump is drained regularly.

# ACTION TO BE TAKEN

- (1) If you galteraft does not have Auxiliary Fuel Tanks installed, please fill outsthe and losed Compliance Record sheet to that affect and return to daule Alectaft.
- (2) If Augillery Janks are installed, inspect the sump drains. If quick drains are installed of ill out the enclosed compliance Record sheet as being complied with and return to Maule Aircraft.
- (3) If the Auxiliary Fuel Tank Sumps have \$13/8 NPT plug in them, transfer all of the fuel from the Auxiliary tanks to the Hain Tanks by means of the transfer pumps.
- (4) Remove the plug and drain the remaining fuel from the tank.
- (5) Install either of the Quick Drains as per the Heterial List.

NOTE: If access hole in skin is too small or misaligned, it may be enlarged as necessary to allow access to Sump Drain Valve.

(6) Fill out the enclosed Compliance Record sheet and return to Maule Aircraft.

### MATERIALS REQUIRED:

(1) 2 ea. F-391-18 Flush Valve and 1 ea. Fuel Sampler Cup

(2) 2 ea. SAF-Air CAV-110 Drain Valve

or

(3) 2 ca. CCA-1550 Flush Valve (Curtis Dyna Products, Corp.)

NOTE: Parts may be obtained from Maule Aircraft or any reputable Aircraft Supply House.



Date\_



## SERVICE LETTER #32

## Compliance Record

Be it hereby attested that this following Service Letter has been complied with: (Check appropriate box )
Aircraft Serial Number
Aircraft Registration (N) Number
This aircraft is not equipped with Auxilliary Fuel Tanks.
Service Letter #32, quick drains for Auxilliary Fuel Tanka sumps, has been complied with.
I no longer own this sircraft. It was sold to:Address:
Certified by (Signature)
Certified by (Print Name)
Title (Owner, A & E, IA, etc.)